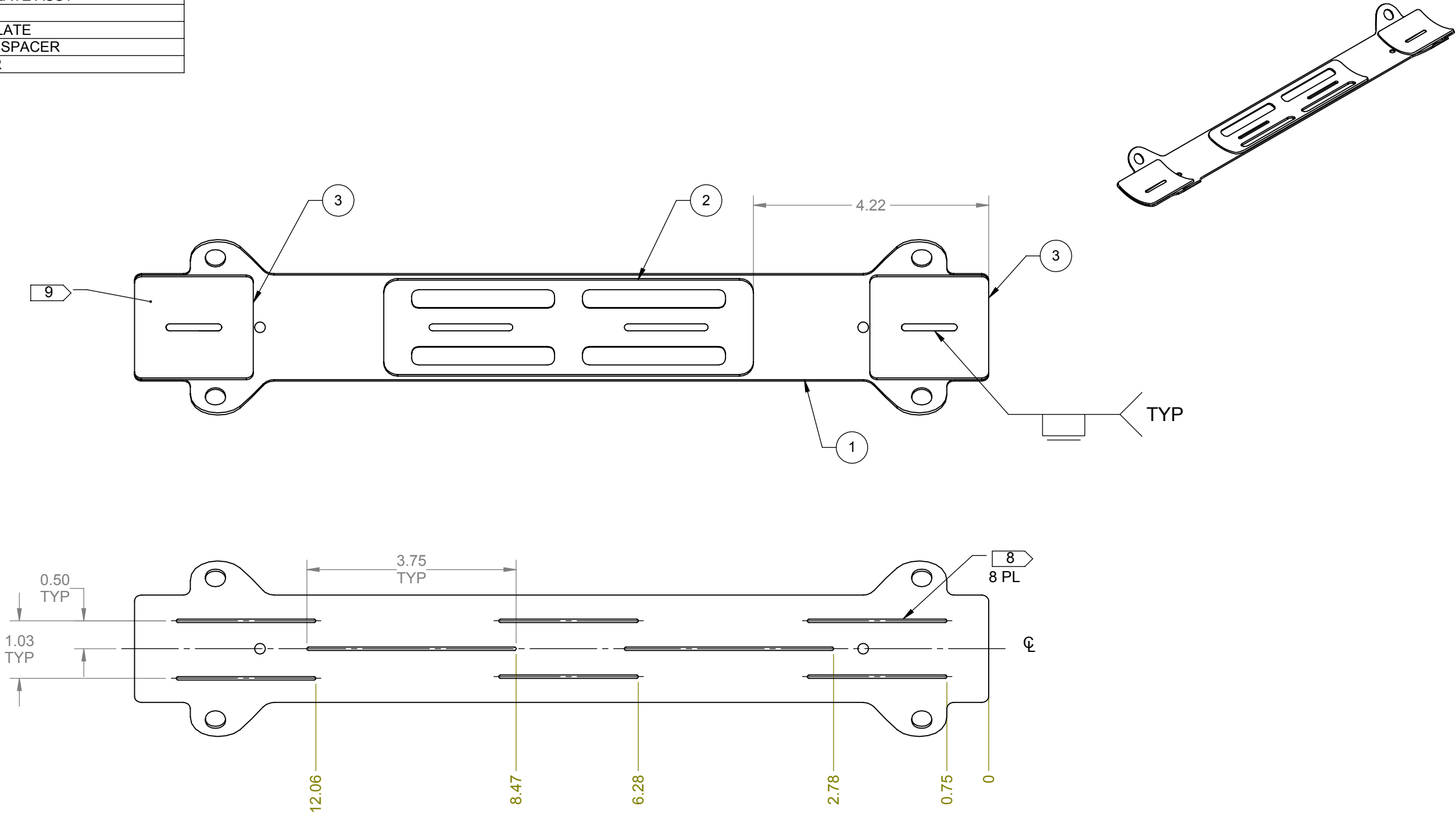


ITEM	QTY	P/N	DESCRIPTION
	-041		
	X	D5564-041	WEARPLATE ASSY
1	1	D5564-1	WEARPLATE
2	1	D5564-3	MIDDLE SPACER
3	2	D5564-5	SPACER

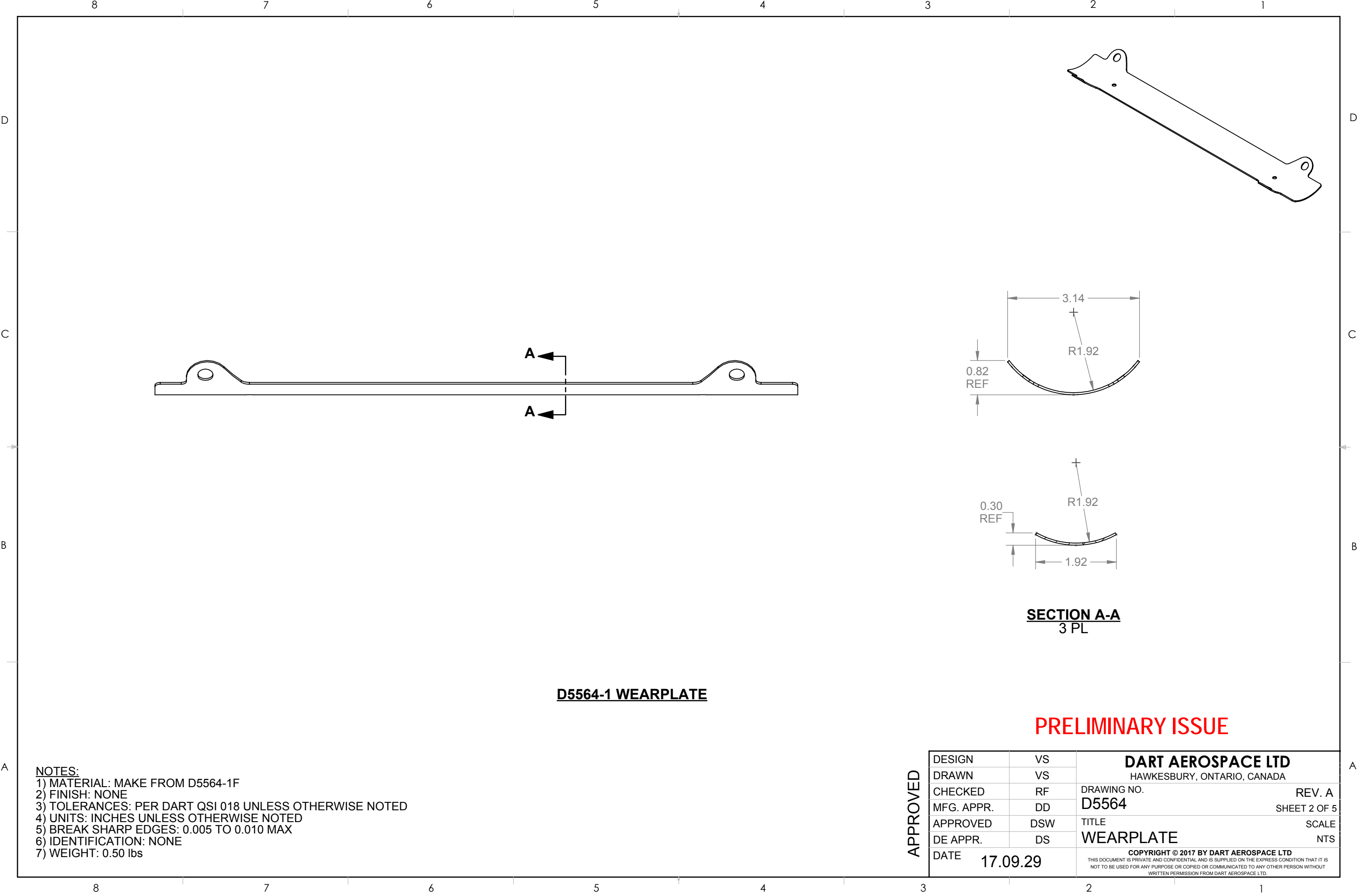


D5564-041 WEARPLATE ASSY

PRELIMINARY ISSUE

- NOTES:
- 1) MATERIAL:N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044 6.1
 - 7) WEIGHT: 0.78 lbs
 - 8) BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATIC WELDING) OR BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02 - 0.04 THICK PER DART QSI 005 4.9

APPROVED	A	NEW ISSUE		VS	17.09.29
	REV.	DESCRIPTION		BY	DATE
	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
	DRAWN	VS			
	CHECKED	RF	DRAWING NO. D5564 REV. A		
	MFG. APPR.	DD	SHEET 1 OF 5		
	APPROVED	DSW	TITLE WEARPLATE SCALE NTS		
	DE APPR.	DS			
	DATE	17.09.29	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



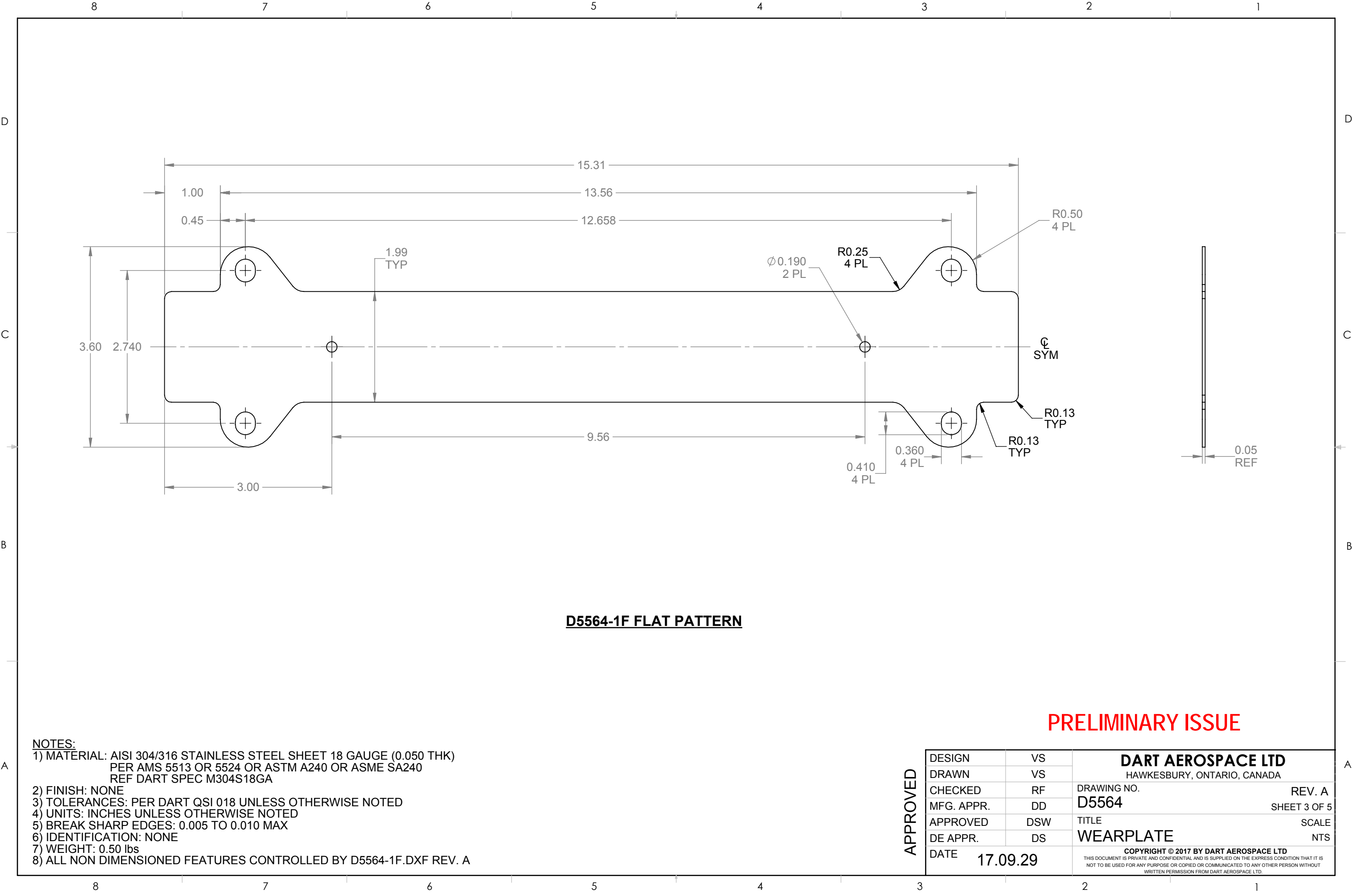
D5564-1 WEARPLATE

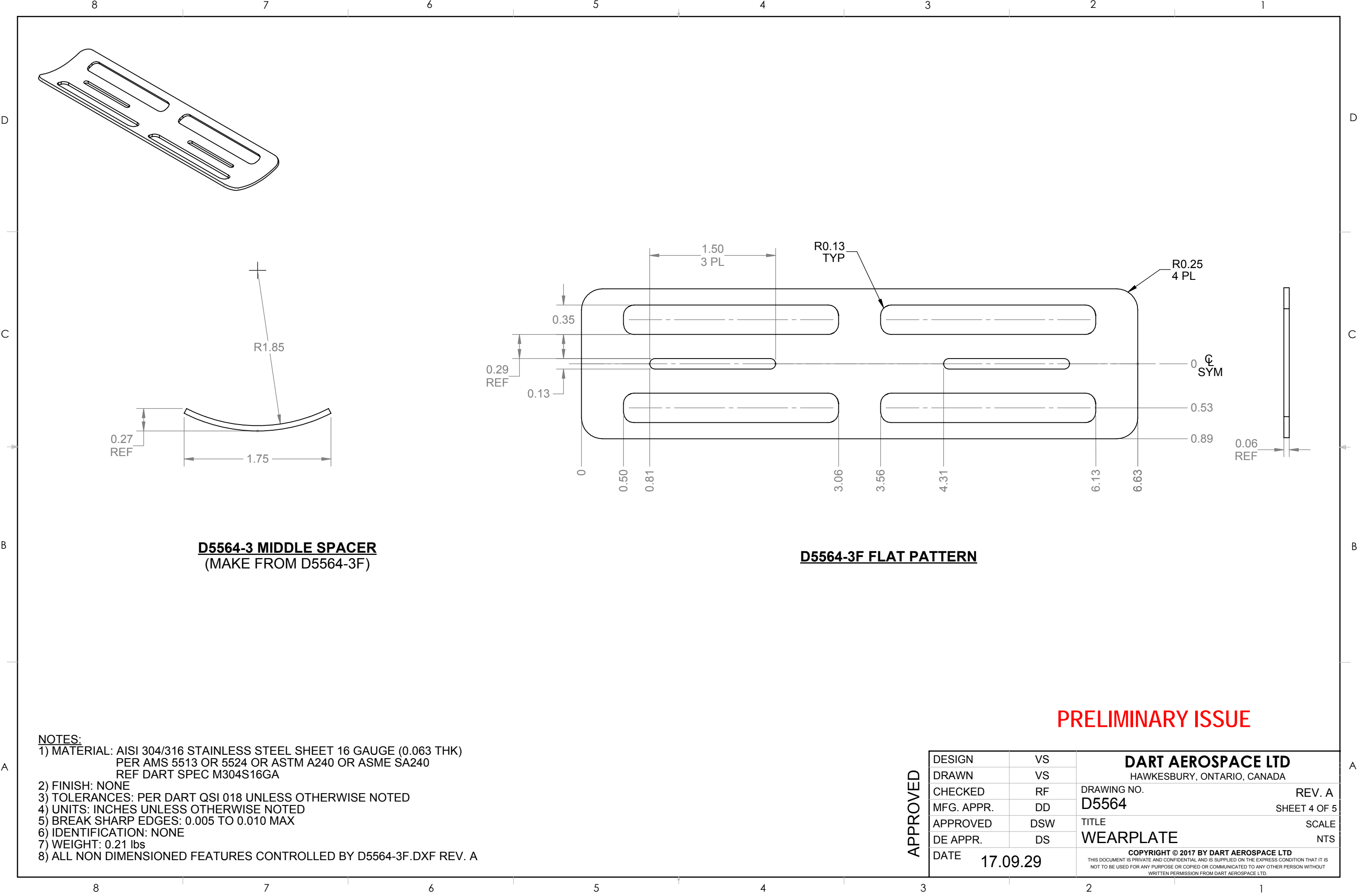
PRELIMINARY ISSUE

- NOTES:**
- 1) MATERIAL: MAKE FROM D5564-1F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.50 lbs

APPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. D5564	REV. A
MFG. APPR.	DD	SHEET 2 OF 5	
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
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D5564-3 MIDDLE SPACER
(MAKE FROM D5564-3F)

D5564-3F FLAT PATTERN

PRELIMINARY ISSUE

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 16 GAUGE (0.063 THK)
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S16GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.21 lbs
 - 8) ALL NON DIMENSIONED FEATURES CONTROLLED BY D5564-3F.DXF REV. A

APPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. D5564	REV. A
MFG. APPR.	DD	SHEET 4 OF 5	
APPROVED	DSW	TITLE WEARPLATE	SCALE NTS
DE APPR.	DS	<small>COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	17.09.29		

